



Declaration of compliance

Regarding following items: 45575 - Banister Brush, Resin Set, Medium, 360 mm, White
45585 - Banister Brush, Resin Set, Medium, 250 mm, White

Producer: **Vikan A/S**
Rævevej 1
7800 Skive
Denmark
Tel.: +45 96 14 26 00

Materials: **Polypropylene 97 %, white masterbatch 2 % and foaming agent 1 % in the brush block
PET filaments mounted with a two component resin.**

Polypropylene:

Monomers and additives used to manufacture this grade are listed in Commission Regulation (EU) No. 10/2011 of 14. January 2011 on plastic materials and articles intended to come into contact with foodstuffs. Current amendments 321/2011 (1. April 2011), 1282/2011 (10. December 2011) and 1183/2012 (31. November 2012) are included.

This polypropylene grade contains the following "dual use" additives: Glycerol monostearat, calcium stearat and talc.

No monomers and additives with specific migration limit (SML) are used.

White masterbatch and foaming agent:

Monomers and additives used to manufacture this grade are listed in Commission Regulation (EU) No. 10/2011 of 14. January 2011 on plastic materials and articles intended to come into contact with foodstuffs. Current amendments 321/2011 (1. April 2011), 1282/2011 (10. December 2011) and 1183/2012 (31. November 2012) are included.

White masterbatch contains the following "dual use" additive: TiO₂.

Monomers and additives with specific migration limit (SML) are used. It is to be determined at the moment.

Filaments made from polyethylene terephthalate (PET)

Monomers and additives used to manufacture this grade are listed in Commission Regulation (EU) No. 10/2011 of 14. January 2011 on plastic materials and articles intended to come into contact with foodstuffs with current amendments included.

This filament grade contains the following "dual use" additives: Phosphoric acid.

Monomers and additives with specific migration limit (SML) are used. It is to be determined at the moment.

Two component resin

A two component moulding system. The resin contains no abrasive mineral fillers. The hardened resin achieves excellent adhesion to most plastics materials, metals and glass, as well as excellent properties at varying temperatures.

EU Commission:

The product is produced according to EU Commission Regulation no. 2023/2006 of 22. December 2006 on good manufacturing practices for materials and articles intended to come into contact with food (GMP).

Overall migration tests are made on a similar product. The product meets the requirements regarding overall migration to 3 % acetic acid, 50 % ethanol, tenax (for non liquid foodstuff).

Usage temperature:

Min. temp.: -20 °C
Max. temp.: 70 °C

General:

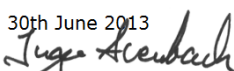
It is recommended that equipment is cleaned, disinfected and sterilised, as appropriate to its intended use, before use.

It is also important to clean, disinfect and sterilise equipment after use, using the appropriate decontamination chemicals, concentrations, times and temperatures.

Appropriate equipment decontamination will minimise risk of microbial growth and cross contamination and maximise the efficiency and durability of the equipment.

Max. Wash temp.: 121 °C

Date:

30th June 2013


Made by:

Inger Arensbach
Quality- and environmental manager