



## Declaration of compliance

Regarding following items: **53575 - Brush Kit f/Softice Machines, White consisting of:**

70335 - Stiff Meat Mincer Brush Head, 90mm ø  
3950 - Scrubbing brush, 165 mm  
5357B - Tube cleaner 14 x 325/70 mm  
5357C - Tube cleaner 25 x 350/50 mm  
5357D - Tube cleaner 38 x 480/75 mm  
5357E - Tube cleaner 25 x 410/65 mm  
**53625 - Cleaning set w/3 Brushes, Ø2, Ø5, Ø6 mm**

Producer: Vikan A/S  
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Materials: **Filaments made from polybutyleneterephthalate (PBT)**  
Monomers and additives used to manufacture this grade are listed in Commission Regulation (EU) No. 10/2011 of 14. January 2011 on plastic materials and articles intended to come into contact with foodstuffs. Current amendments 321/2011 (1. April 2011), 1282/2011 (10. December 2011), 1183/2012 (30. November 2012) and 2015/174 (5. February 2015) are included.

This filament grade contains the following "dual use" additives: Phosphoric acid.

### **Stainless steel thread**

The stainless steel thread is made from Stainless steel Grade 1.4301 (AISI 304)  
No restrictions or specific migration levels on stainless steel.

### **Handle and brush block produced from polypropylene 97 % and white masterbatch 2 %.**

#### **Polypropylene:**

Monomers and additives used to manufacture this grade are listed in Commission Regulation (EU) No. 10/2011 of 14. January 2011 on plastic materials and articles intended to come into contact with foodstuffs. Current amendments 321/2011 (1. April 2011), 1282/2011 (10. December 2011), 1183/2012 (30. November 2012) and 2015/174 (5. February 2015) are included.

This polypropylene grade contains the following "dual use" additives:  
Glycerol monostearat, calcium stearat and talc.

No monomers and additives with specific migration limit (SML) are used.

#### **White masterbatch:**

Monomers and additives used to manufacture this grade are listed in Commission Regulation (EU) No. 10/2011 of 14. January 2011 on plastic materials and articles intended to come into contact with foodstuffs. Current amendments 321/2011 (1. April 2011), 1282/2011 (10. December 2011), 1183/2012 (30. November 2012) and 2015/174 (5. February 2015) are included.

Following monomers and additives with specific migration limit (SML) are used in the white masterbatch:  
Ref no. 13380/25600/94960, cas no. 77-99-6, 1,1,1-trimethylolpropan and ref. no 68320, cas no. 2082-79-3, octadecyl-3-(3,5-di-tert-butyl-4- hydroxyphenyl) propionat.

Calculations have proven that the product meets the requirement regarding the SML.

Following dual use additives are used: Ref. no. 42500 Carbonic acid salts and Ref. no. 86240 Anti-blocking

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FDA: All raw materials in this product are in compliance with FDA (Food and Drug Administration in the USA) CFR 21.

EU Commission: In accordance with EU Commission Regulation no. 1935/2004 the product is intended for food contact. The product can be marked with the "glass & fork" symbol on the packaging or by labeling.  
The product is produced according to EU Commission Regulation no. 2023/2006 on good manufacturing practices for materials and articles intended to come into contact with food (GMP).

Overall migration tests are made on similar products. The products meet the requirements regarding overall migration to 50 % ethanol, 3 % acetic acid, tenax (for non liquid foodstuff) and isooctane (substitute to olive oil).

Food contact: No limitation

Usage temperature: Min. temp.: -20 °C  
Max. temp.: 80 °C

General: It is recommended that equipment is cleaned, disinfected and sterilised, as appropriate to its intended use, before use. It is also important to clean, disinfect and sterilise equipment after use, using the appropriate decontamination chemicals, concentrations, times and temperatures.  
Appropriate equipment decontamination will minimise risk of microbial growth and cross contamination and maximise the efficiency and durability of the equipment.

Max. wash temp.: 121 °C

Date: 22nd April 2015

Made by:   
Inger Arensbach  
Quality Engineer