

## Declaration of compliance

Regarding following items: 70105 - Mixer, 1200 mm, White

70125 - Mixer with Holes, 1200 mm, White

Business operator Vikan A/S

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Materials: Polypropylene 97 %, white masterbatch 2 % and foaming agent 1 %

Polypropylene:

Monomers and additives used to manufacture this grade are listed in Commision Regulation (EU) No. 10/2011 of 14. January 2011 on plastic materials and articles intended to come into contact with foodstuffs. Current amendments 321/2011 (1. April 2011), 1282/2011 (10. December 2011), 1183/2012 (30. November 2012) and 2015/174 (5. February 2015) are included.

No monomers and additives with specific migration limit (SML) are used.

This polypropylene grade contains the following "dual use" additives: Glycerol monostearat, calcium stearat and talc.

White masterbatch and foaming agent:

Monomers and additives used to manufacture this grade are listed in Commision Regulation (EU) No. 10/2011 of 14. January 2011 on plastic materials and articles intended to come into contact with foodstuffs. Current amendments 321/2011 (1. April 2011), 1282/2011 (10. December 2011), 1183/2012 (30. November 2012) and 2015/174 (5. February 2015) are included.

Following monomers and additives with specific migration limit (SML) are used in the white masterbatch: Ref no. 13380/25600/94960, cas no. 77-99-6, 1,1,1-trimethylolpropan and ref. no 68320, cas no. 2082-79-3, octadecyl-3-(3,5-di-tert-butyl-4- hydroxyphenyl) propionat. Calculations have proven that the product meets the requirement regarding the SML.

Following dual use additives are used: Ref. no. 42500 Carbonic acid salts and Ref. no. 86240 Anti-blocking

Regarding the foaming agent following additives with specific migration limit (SML) are used: Vinyl acetat, Cas no. 108-05-4 with SML 12.00 mg/kg and 2,6-Di-tert-Butyl-p-cresol (BHT), Cas no. 128-37-0 with SML 3.00 mg/kg.

The product meets the requirement regarding SML for both materials either by product test (Vinyl acetate) or by calculation (BHT).

FDA: All raw materials in this product are in compliance with FDA (Food and Drug Administration in the USA) CFR

21.

EU Commission: In accordance with EU Commission Regulation no. 1935/2004 of October 2004 the product is intended for

food contact. The product can be marked with the "glass & fork" symbol on the packaging or on the

product itself through moulding.

The product is produced according to EU Commission Regulation no. 2023/2006 on good manufacturing

practices for materials and articles intended to come into contact with food (GMP).

Overall migration tests are made on similar products. The products meet the requirements regarding overall migration to olive oil, 50% ethanol and 3% acetic acid for 30% minutes at 80% followed by 10%

davs at 40°C.

Direct food contact: Max. temp. 80°C

Other usage temperature: Min. temp. -20 °C

Max. temp. 100 °C

General: It is recommended that equipment is cleaned, disinfected and sterilised, as appropriate to it's intended use,

before use.

It is also important to clean, disinfect and sterilise equipment after use, using the appropriate

 $decontamination \ chemicals, \ concentrations, \ times \ and \ temperatures.$ 

Appropriate equipment decontamination will minimise risk of microbial growth and cross contamination and

maximise the efficiency and durability of the equipment.

Max. Wash temp.: 121 °C

Date: 23rd October 2015

Made by: Inger Aresbach

Quality Engineer